

**Work Order ID 120740****\*120740\***

Page 1

Wednesday, June 25, 2014 1:08:56 PM

Item ID: 647.4010

Accept

**\*N900040100\***

Setup Start

**\*NS1\***

Revision ID:

Stop

**\*NS2\***

Item Name: Wiper Deflector RH

Start Date: 6/11/2014 Start Qty: 20.00

**\*20\***

Cust Item ID:

Required Date: 6/11/2014 Req'd Qty: 20.00

**\*20\***

Customer:

Reference:

Approvals:

Process Plan: CXDate: 14/06/25

Tooling:

Date:

Run Start

**\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop

**\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

Draw Nbr

Revision Nbr

647.4000

B

100

0.00

**\*100\***

Purchasing

Memo

0.00

Purchasing

ISSUE P/O: 24756

SUPPLIER: SOUTHLAND

ANODIZE AND PRIME AS PER DWG

C OF C IS REQUIRED

CX 14/06/25 20

110

Receive &amp; Inspect for Damage &amp; Mat'l Certs

0.00

**\*110\***

Packaging

Memo

0.00

Packaging

14/6/2 (20)

Wednesday, June 25, 2014 1:08:57 PM

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## Quality Control

20 ~~2~~ 17/09/04 DAS  
9  
9-89

14/9/4 20

MLJ 14-09-05

MLJ 1409-05

Wednesday, June 25, 2014 1:08:56 PM

Page 1

**\*120740\***

**\*647 4010\***

**Required Date:** 6/11/2014

**Required Qty: 20.00**

**Comments:** IPP REV:A 12.10.26 NEW ISSUE DD VERF:JLM

[illegible]

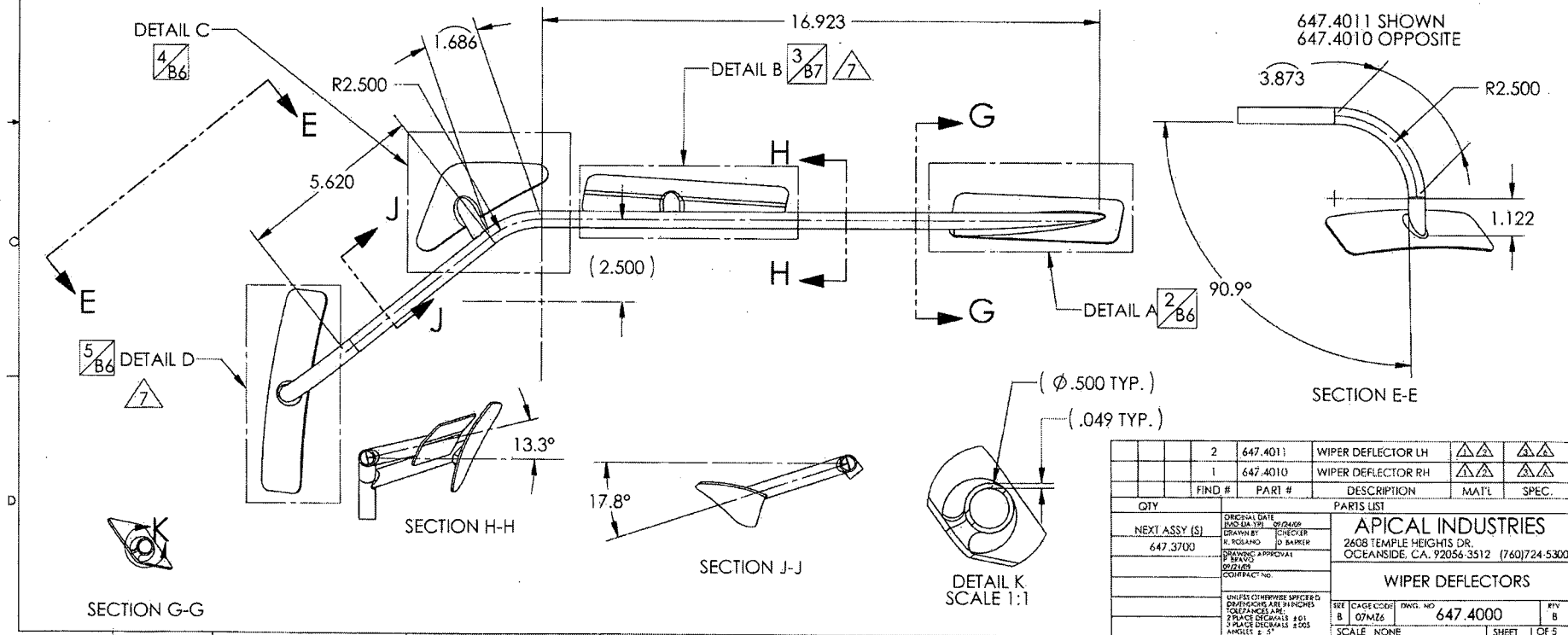
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# NOTES: UNLESS OTHERWISE SPECIFIED

1. MATERIAL: 4130 STEEL PER AMS-S-18729, .06" THK
2. MATERIAL: 4130 STEEL PER AMS-T-6736, .50" OD, .049" THK
3. FINISH: PRIME IAW MIL-P-23377J TYPE I CLASS N; 1-2 MIL MAX
4. DEBURR AND BREAK ALL SHARP EDGES
5. IDENTIFY IAW MPP-120.
6. WELD IAW MIL-STD-2219. TIG WELD WITH FILLER ROD.
7. WILL BE TRIMMED AS NECESSARY TO FIT ON AIRCRAFT. PRIME AND PAINT PART AS NECESSARY AFTER TRIMMING.
8. ALL DIMENSIONS LISTED ARE AFTER PAINT AND PRIMER IS APPLIED.

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 120340 MLC  
14-06-11

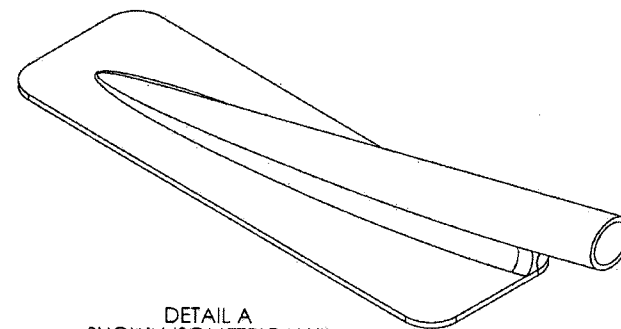
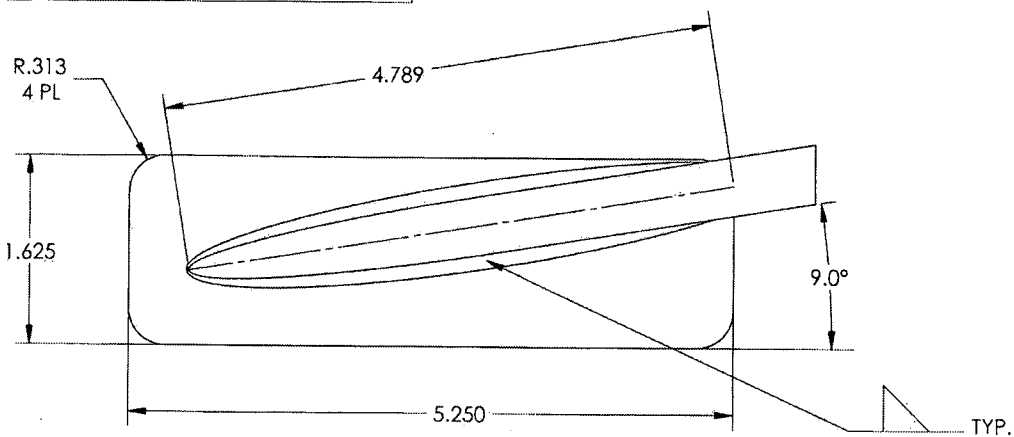
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
1	LAST PROTOTYPE RELEASED	09/24/09	TJC
2	REWORK RELEASE	03/20/12	P. BRAYD
3	INCORPORATED ECH 03041	03/20/12	P. BRAYD
4	INCORPORATED ECH 03041	03/20/12	P. BRAYD



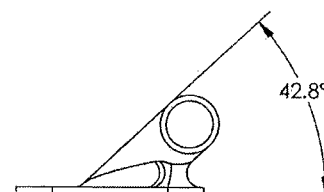
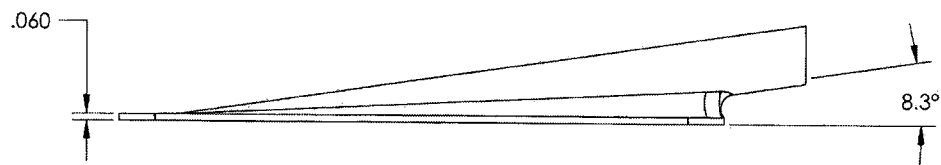
QTY	2	647.4011	WIPER DEFLECTOR LH	△△	△△
	1	647.4010	WIPER DEFLECTOR RH	△△	△△
FIND #		PART #	DESCRIPTION	MAT'L	SPEC.
PARTS LIST					
APICAL INDUSTRIES					
2608 TEMPLE HEIGHTS DR.					
OCEANSIDE, CA. 92056-3512 (760)724-5300					
WIPER DEFLECTORS					
REV.	07/MZ	DATE	647.4000	REV.	B
SCALE: NONE					
SHEET 1 OF 5					

1 2 3 4 5 6 7 8

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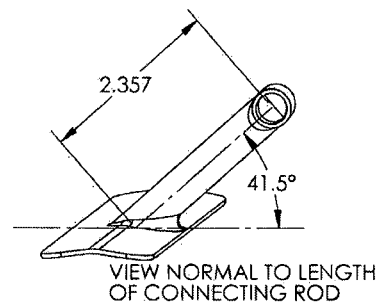
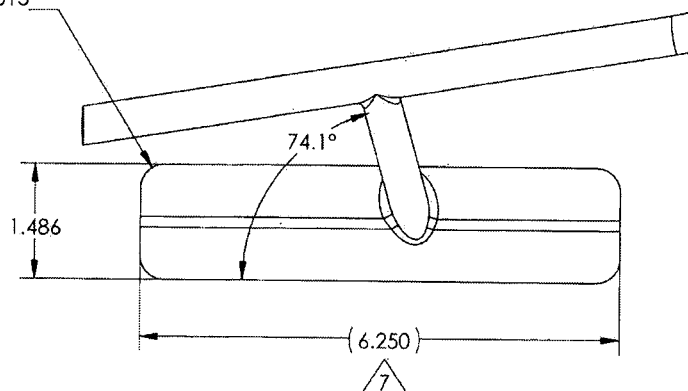
DETAIL A  
SHOWN ISOMETRICALLY



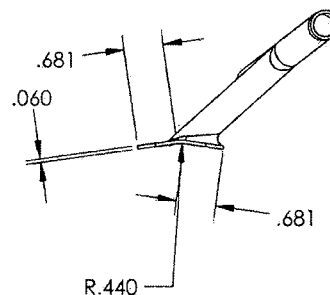
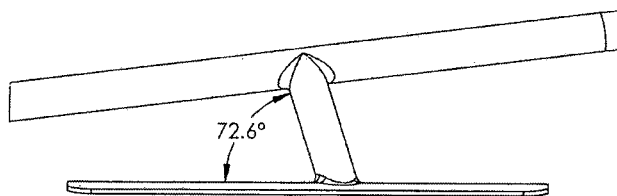
ORIGINAL DATE: 09/24/09		APICAL INDUSTRIES	
DRAWN BY: J. CHICCO		2608 TEMPLE HEIGHTS DR.	
P. FOSANO		OCEANSIDE, CA. 92056-3512 (760)724-5300	
ENGINEER APPROVAL: P. FOSANO		WIPER DEFLECTORS	
CONTRACT NO.		REV. B	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.01 3 PLACE DECIMALS ±.005 ANGLES ±.5°		SCALE: NONE	SHEET 2 OF 5

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TRUE R.313  
4 PL

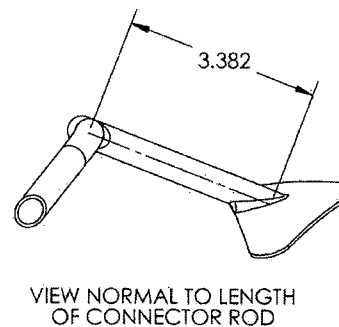
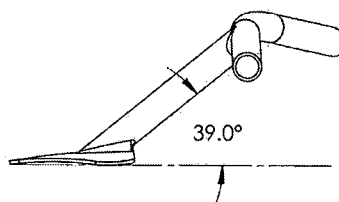
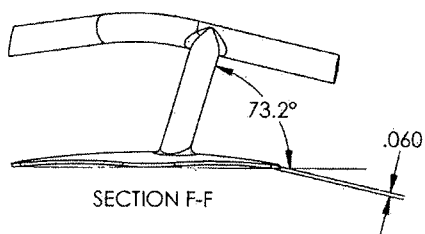
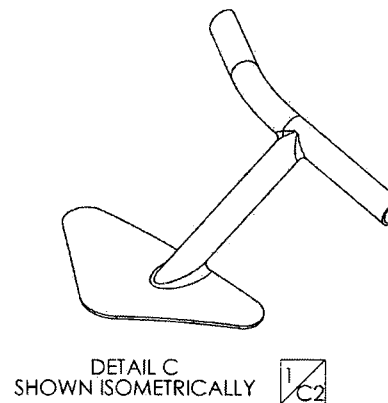
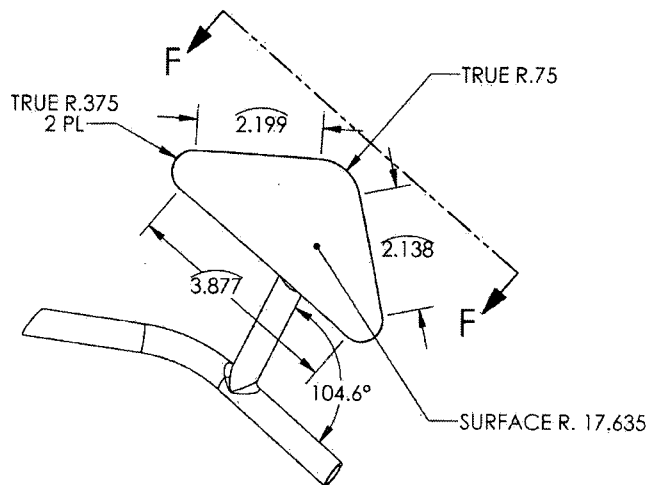


DETAIL B  
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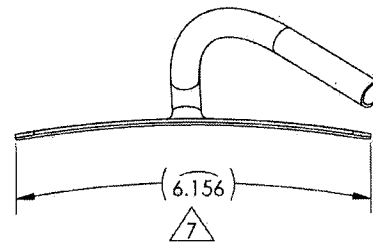
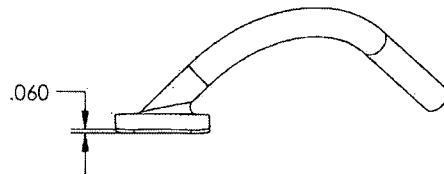
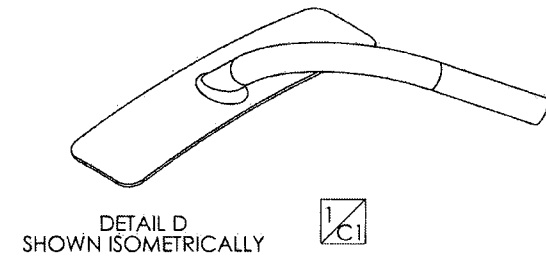
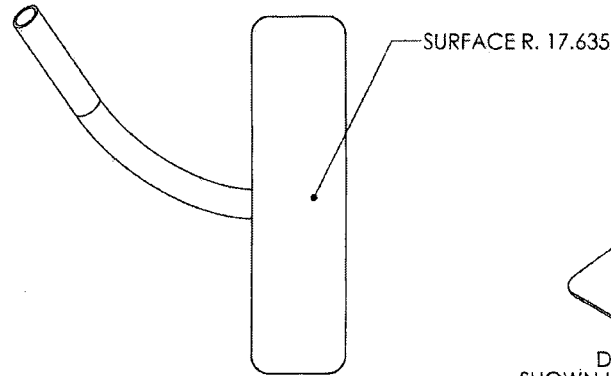
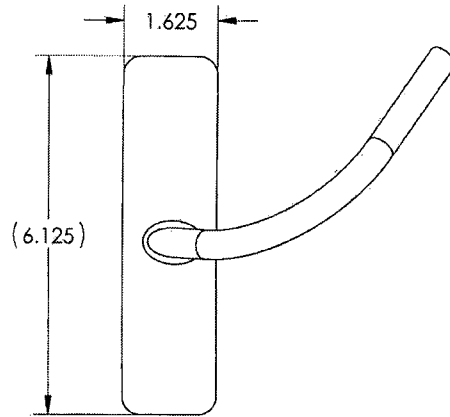
ORIGINAL DATE DWG. DATE		APICAL INDUSTRIES	
DRAWN BY P. KOSAKO		2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760) 724-5300	
CHECKED BY D. BAFFER		WIPER DEFLECTORS	
DRAWING APPROVAL P. BRAVO		REV. B	
DATE 02/28/00		SCALE NONE	
CONTRACT NO.		SHEET 3 OF 5	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 3 PLACE DECIMALS ±.01 ANGLES ±.5°		DWG. NO. 647.4000	

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ORIGINAL DATE 1/10/01 BY: JMD		APICAL INDUSTRIES	
DRAWN BY R. POSAND		2608 TEMPLE HEIGHTS DR.	
DRAWING APPROVAL P. POSAND		OCEANSIDE, CA. 92056-3512 (760)724-5300	
CONTRACT NO.		WIPER DEFLECTORS	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.01 3 PLACE DECIMALS ±.005 ANGLES ±.5°		SHEET R 07M26	DWG. NO. 647.4000
SCALE NONE		REV 8	
		SHEET 4 OF 5	

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ORIGINAL DATE Dwg. No. 101 DRAWN BY: J. KAMPER P. KOSIANSKI DRAWING APPROVAL P. KOSIANSKI CONTRACT NO.	<b>APICAL INDUSTRIES</b> 2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 1 PLACE DECIMALS .015 2 PLACE DECIMALS .005 ANGLES ± .5°	SEE CASE COVER DWG. NO. <b>647.4000</b> B 07M16 SCALE: NONE SHEET 5 OF 5





Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO24756**

Purchase Order Date 6/25/2014

PO Print Date 6/25/2014

Page Number 1 of 2

**Order From :**

VU-SOU004

SOUTHLAND FABRICATION  
411 INDUSTRIAL WAY  
FALLBROOK, CALIFORNIA 92028

**Ship To :** DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**FAXED**

**Contact Name**

**Vendor Phone** 760-723-4006

**Ship To Contact**

**Ship To Phone**

**Ship Via:** FedEx PI collect

**Ship Acct:**

**Buyer**

Chantal Lavoie

**Customer POID**

**Customer Tax #** 10127-2607

**Terms**

Net 30

**Currency**

USD

**FOB**

Destination-Collect

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	647.4010P  AS PER DWG 647.4010 REV. B B120740	Wiper Deflector RH	8/8/2014 Yes 8/8/2014	FN	20.00 Each	\$398.78	\$7,975.60
<b>Line Total:</b>							<b>\$7,975.60</b>
2	647.4011P  AS PER DWG 647.4011 REV. B B120741	Wiper Deflector LH	8/8/2014 Yes 8/8/2014	FN	20.00 Each	\$398.78	\$7,975.60
<b>Line Total:</b>							<b>\$7,975.60</b>

**Note:**

6/25/2014

**SOUTHLAND FABRICATION**  
**411 INDUSTRIAL WAY**  
**FALLBROOK, CA. 92028**

**PACKING SLIP**

**No : 00014441**

**To:** Dart Aerospace Ltd  
1270 Aberdeen Street

**ShipTo:** Dart Aerospace Ltd  
1270 Aberdeen Street

Hawkesbury, ON K6A 1K7

Hawkesbury

ON K6A 1K7

Ship VIA	P.O. #	FOB	Date	Page
OUR TRUCK	PO24756	ORIGIN	08/29/2014	1

Quantity	Part Number	Rev	Job #
20	647.4010P Wiper Deflector RH	B	00013258
20	647.4011P Wiper Deflector RH	B	00013259

Received By: \_\_\_\_\_

Date: \_\_\_\_\_



411 Industrial Way  
Fallbrook, CA 92028  
Ph: 760-723-4006

## Certificate Of Compliance

**Date :** 08/29/2014

**Job No. :** 00013258

**Customer :** Dart Aerospace Ltd

**P.O. Number :** PO24756

**Part Number :** 647.4010P

B

**Quantity :** 20

**Description :** Wiper Deflector RH

We hereby certify that all parts and/or material supplied by us have been produced in conformance with all contractually applicable purchaser's specification as referenced in the purchase order and/or drawing(s) supplied.

**Date :** 08/29/2014

**Job No. :** 00013259

**Customer :** Dart Aerospace Ltd

**P.O. Number :** PO24756

**Part Number :** 647.4011P

B

**Quantity :** 20

**Description :** Wiper Deflector RH

We hereby certify that all parts and/or material supplied by us have been produced in conformance with all contractually applicable purchaser's specification as referenced in the purchase order and/or drawing(s) supplied.

By: \_\_\_\_\_

Date: \_\_\_\_\_

8-29-14